



Testing Autonomous Mobile Robots Warehouse Automation Systems

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AGENDA

02 04 **Challenges Test Activities System Under Test Summary Problems Test Environment** Automation Solutions Description Components





Warehouse Automation

Autonomous Mobile Robots

Testing & Automation

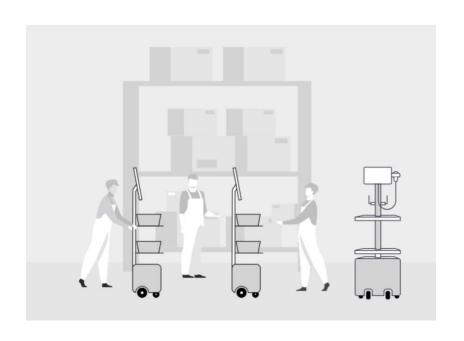
System Under Test

Warehouse Automation



Components

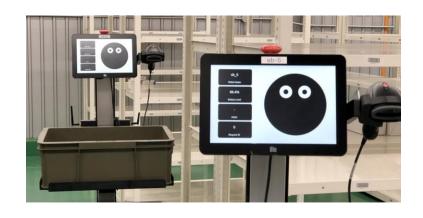
AMR (Autonomous Mobile Robots)





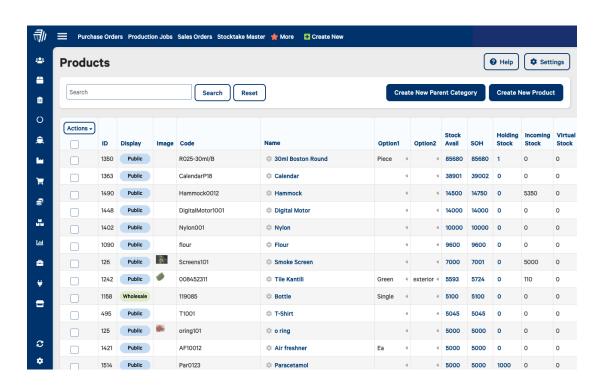
Components

Robot UI

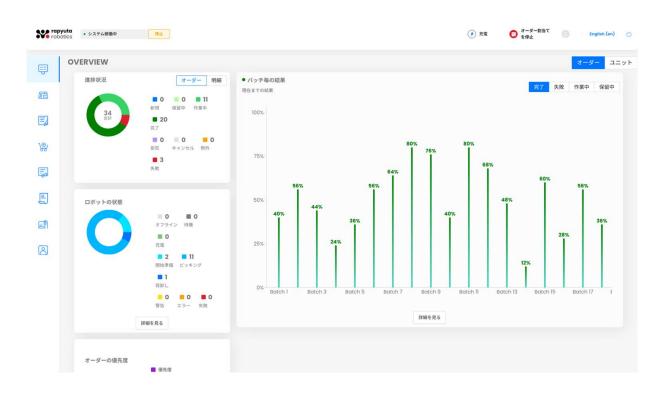




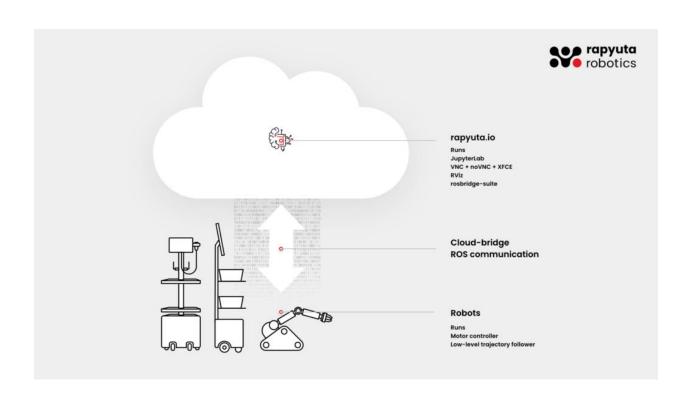
Components IMS (Inventory Management System)

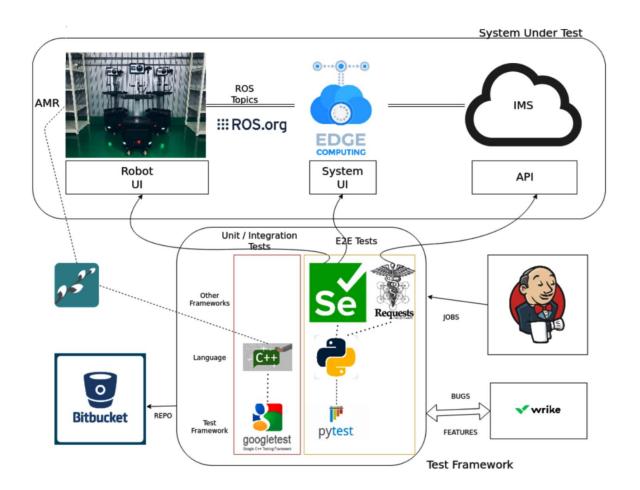


Components EDGE PC



ComponentsCloud Platform





TestingAlpha Testing

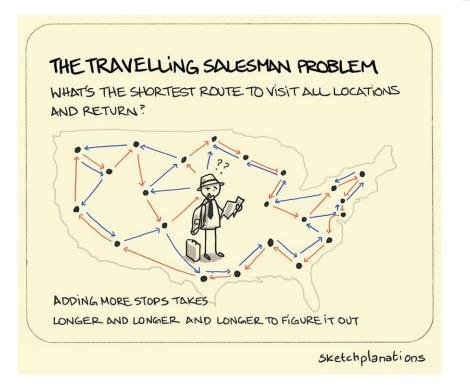


TestingAn example Scenario

```
@pytest.mark.tote pairing
@pytest.mark.test_case_id(tc='032', sb='275')
def test_active_totes_on_system_ui(self):
    """TC-032: Active Totes page on System UI"""
    self.log('Delete Previous Orders')
    ims requests = ImsRequests()
    ims_requests.delete_all_orders()
    self.log('Upload an Order')
   order_id = OrderOperations().upload_an_orders_file()
    self.log('Pair a Tote')
    RobotUIPage()
    rui helper = RuiOperations()
    tote_barcode = rui_helper.tote_pair()
    self.log('Expected Values')
    wait_helper = WaitFunctions()
    expected_values = {
        'run id': '1',
        'robot name': 'amr01',
        'quantity': DocumentOperations().quantity,
        'order_id': ims_requests.get_all_orders()['results'][0]['id'],
        'orderline id': ims requests.get orderline id(order id)[:6],
        'tote barcode': tote barcode,
        'unload': 'x',
        'unload time': '-',
```

```
self.log('Check tote information shown on SUI')
wait_helper.wait until expected value(
    from which action=OrdersPage().read tote info,
    action_parameters=[order_id],
    expected value=expected values,
self.log('Pick an item')
RobotUIPage()
rui_helper.pick_item()
rui_helper.tote_unload(tote_barcode)
self.log('Check tote information shown on SUI after picking')
expected_values = {
    'unload': '/',
    'unload_time': datetime.now().strftime(self.display_format)[:10],
wait_helper.wait until expected value(
    from which action=OrdersPage().read tote info,
    action_parameters=[order_id, expected_values.keys()],
    expected value=expected values,
```

Problem 1 Testability







25%
Reduced picking time

Performance Metrics

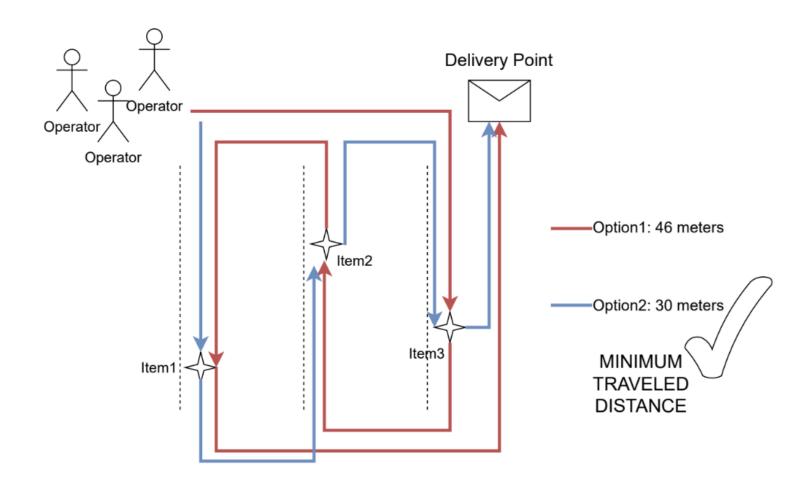
- Order Completion Time
- Walking Distance
- Human Operator Needed

Test if our product brings a benefit:

- Calculate metrics without robots
- Calculate metrics with robots

Benchmark to find the best performing configuration:

- Calculate metrics with V1
- Calculate metrics with V2



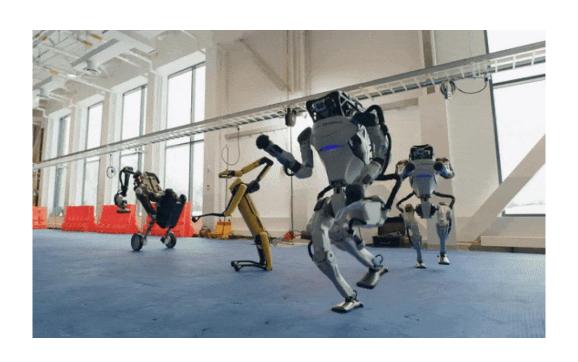
Robots in Action

Birds Eye View



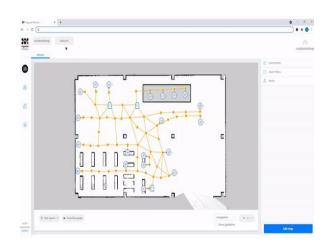
Problem 2

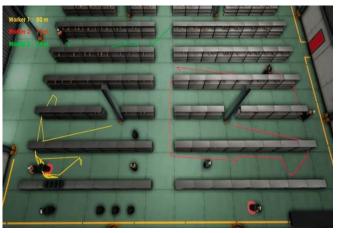
Hardware



Simulation

Robot Operating System

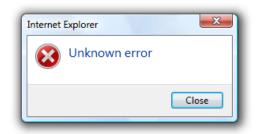




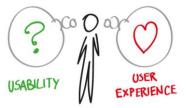
Problem 3 Al



Problem 4 Usability







Problem 5 Recoverability

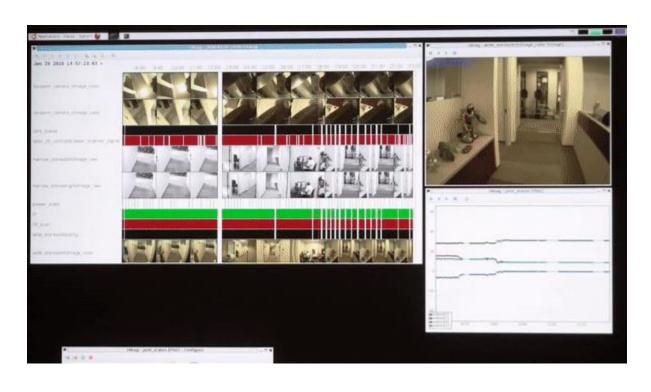


Problem 6

Reproduction of Issues



Re-Play ROS Bag



Problem 7

Customized Requirements







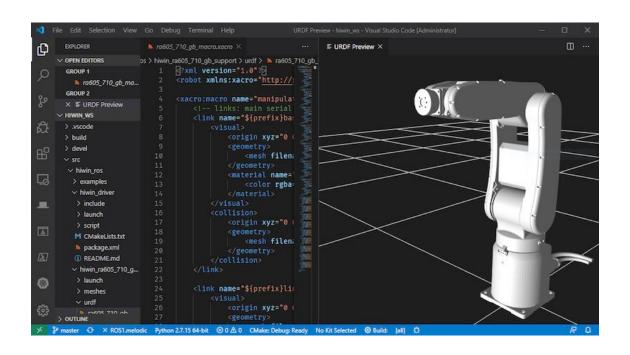


Problem 8

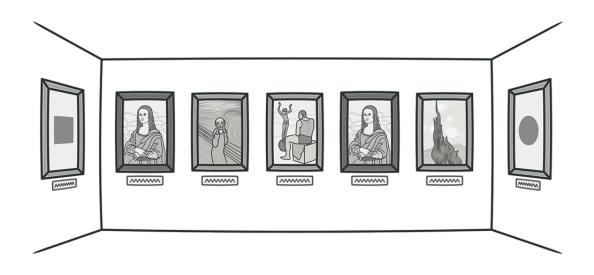
Domain Knowledge



Problem 9 Technical Stack



Problem 10 Maintenance



Testing

Revisit: Example Scenario

```
@pytest.mark.tote pairing
@pytest.mark.test case id(tc= 032', sb='275')
   """TC-032: Active Totes page on System UI"""
   self.log('Delete Previous Orders')
    ims requests = ImsRequests()
    ims_requests.delete_all_orders()
    self.log('Upload an Order')
   order_id = OrderOperations().upload_an_orders file()
   self.log('Pair a Tote')
    rui helper = FuiOperations()
   tote_barcode rui_helper.tote_pair()
   self.log('Expected Values')
   wait helper = Walfurctico (10)
   expected_values = {
        'run id': '1',
        'robot name': 'amr01',
        'quantity': DocumentOperations().quantity,
        'order_id': ims_requests.get_all_orders()['results'][0]['id'],
        'orderline id': ims requests.get orderline id(order id)[:6],
        'tote barcode': tote barcode,
        'unload': 'x',
        'unload time': '-',
```

```
self.log('Check tote information shown on SUI')
wait_helper.wait_until expected value
    from which action=OrdersPage().read tote info,
    action parameters=[order_id]
    expected_value=expected_values,
self.log('Pick an item')
RobotUIPage()
rui helper.pick item()
rui_helper.tote_unload(tote_barcode)
self.log('Check tote information shown on SUI after picking')
expected values = {
    'unload': '/'.
    'unload_time': datetime.now().st5ff1.de(sbValisplay_format)[:10],
wait_helper wait_until_expected_value
    from wh.ch_action=OrdersPage().read_tote_info,
    action_parameters=[order_id, expected_values.keys()],
    expected_value=expected_values,
```



Summary

- Testability
- Hardware
- AI
- Usability
- Recoverability
- Reproduction of bugs
- Customization
- Domain
- Tech Stack
- Maintenance

- Performance Tests
- Simulation
- Experiments
- User Surveys
- Chaos Testing
- Rosbag
- Reusable tests
- Warehouse visits
- Onboarding docs
- Code Quality



